Certificate

TN/ISO3834/10696/26

Report No. / Manufacturer No. / Validity remark: 8125481527 / 10696 / 01.11.2026 - 31.10.2029

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

NUTECH Gesellschaft für Lasertechnik und Materialprüfung mbH
Ilsahl 5
24536 Neumünster
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: D. Hoffmann

Hamburg, 28.10.2026

TÜVNORD Digitally signed by Rohardt Sven

Accredited Certification Body

DAkkS Deutsche Akkreditierungsstelle D-ZE-11074-03-00

TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

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Scope of the Certificate

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Manufacturing Sites
- Ilsahl 5, 24536 Neumünster
- Industriestraße 30-32, 24536 Neumünster

Products of the Manufacturer
- Laser welded parts and components
- Components for railway vehicles CL1 acc. to EN 15085-2

Product Standards and other Standards acc. to DIN EN ISO 3834-5
- DIN EN 15085-2, AD 2000-Merkblatt HP0
- DIN EN ISO 14732
- DIN EN ISO 13919
- DIN EN ISO 15613, DIN EN ISO 15614-11

Welding Processes acc. to EN ISO 4063
- 52 Laser welding, automatically

Material Groups acc. to EN ISO 15608
- 1.1, 1.2 with ReH ≤ 355 MPa*, 8.1

* out of scope AD2000-Merkblatt HP0

Responsible Welding Coordination Personnel:
First Name, Last Name / Qualification / Area of Responsibility / Competence Level acc. to ISO 14731 *
- Kellner, Torben / SFI (IWE) / responsible welding coordinator / C
- Hansen, Marko / SFI (IWE) / deputy welding coordinator / C

* If the competence level cannot be assigned on the basis of an appropriate qualification certificate in accordance with the guidelines of DVS, EWF or IIW, it has been determined by the manufacturer under its own responsibility in accordance with DIN EN ISO 14731:2019-07, Clause 5.1, Paragraph 4.